

Universal Send Expansion Board-A1 Installation Procedure

Observe this instruction to mount the Universal Send Expansion Board-A1 onto a host machine.

1	Checking package contents
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Open the package and confirm that the part shown in the figure below is contained.

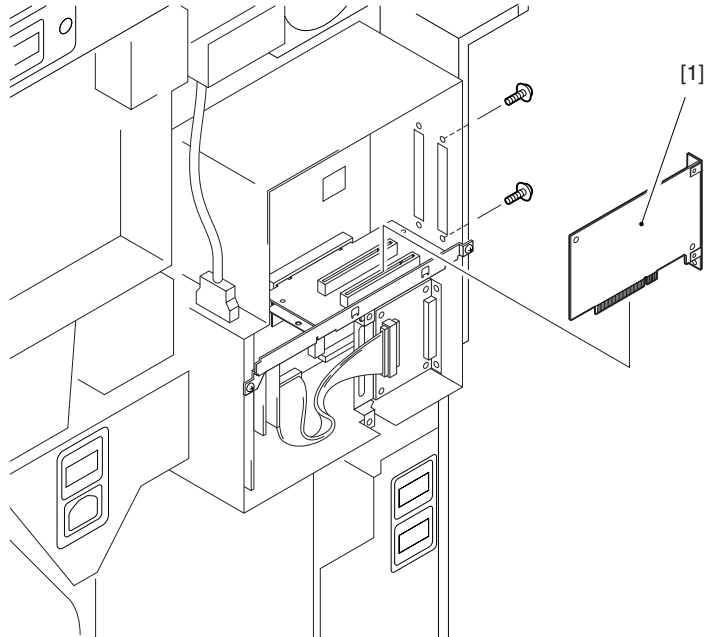


Fig. 1-1

[1] Universal Send Expansion Board-A1 1 pc.

2 Installation procedure

- 1) Turn off the operator panel power switch and the main power switch.
- 2) Disconnect all the power plugs of the host machine.
- 3) Remove the rear cover.
- 4) Remove the 2 screws [1], then remove the fitting [2] from the left side to detach the main controller box cover [3].

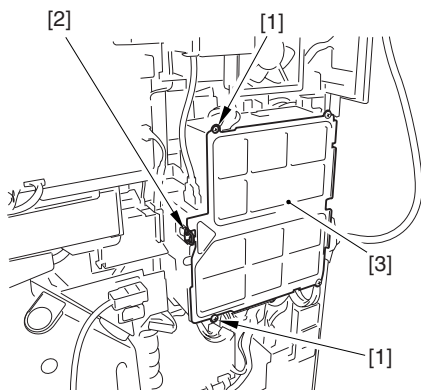


Fig. 2-1

If the riser PCB is not connected:

Refer to the Expansion Board Base Unit-D1 Installation Procedure (F-IM-5970) and connect the riser PCB, then go on to Step 5).

- 5) Remove the 2 screws [1] and detach the blind plate [2].

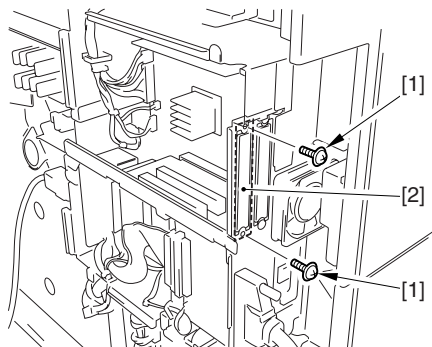


Fig. 2-2

- 6) Press down the Universal Send Expansion Board-A1 [1] to fit it onto the riser PCB [2].

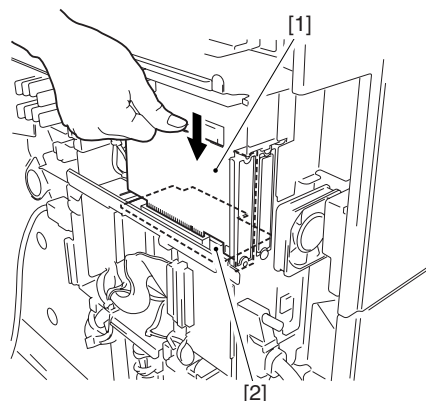


Fig. 2-3

- 7) Use the 2 screws [1] you removed in Step 5) to fasten the Universal Send Expansion Board-A1 [2] from the outside of the controller box.

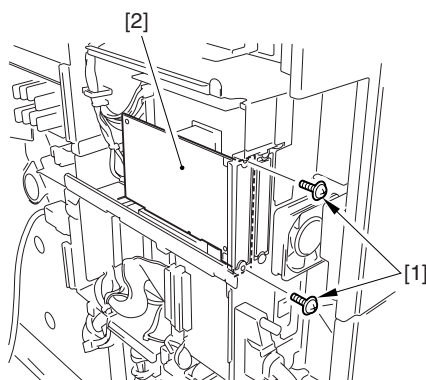


Fig. 2-4

- 8) Place the main controller box cover and the rear cover.

3 Checking after installation

After mounting the Universal Send Expansion Board-A1, verify that the value under DISPLAY>ACC-STES>SEND in service mode is 2. If any other value is displayed, change it to 2.